Welcome’s You
About Us....

We're a Pharmaceutical Company and our sole concern is care of human life. Vision Pharma, founded in 2008 as a marketing company and later morphed into Sion Healthcare in 2014 ventured as a contract manufacturer. Sion is an internationally recognized WHO-GMP certified and India’s Contract Research and Manufacturing (CRAMS) organization responsible for quality medicines. Sion is committed to providing the best quality pharmaceutical products primarily in the Ophthalmic. The organization offers a comprehensive range of services starting from formulation development to market launch all en suite.

Sion® HealthCare has emerged as an integrated solution provider for companies seeking specific development and business goals. Along with its core service offering, the company offers advanced solutions for formulation development and testing.

We are committed to deliver this by adopting global best practices high end machines and building a highly qualified, talent pool capable of delivering product of trust.
Contract Manufacturing..

Sion® HealthCare located in No. 19, Somnath Industrial Estate, Kerala GIDC, Bavla, Ahmedabad- 382220, Gujarat, India a state of art manufacturing facility with a built area over 12500 sq. Feet and spread over 20000sq. Feet in Ahmedabad, Gujarat, India. We are equipped to produce all modern dosage forms for eye/ear drops. The plant has good capacities (3.6 Millions/ Per Month) with scope for future expansion of manufacturing of dosage forms like tablets capsules, Injections in environment friendly location.
Mission..

- To be a globally admired pharmaceutical company, providing excellent quality products to our customers and people of the world.

- To dedicate ourselves for humanity’s quest for longer, healthier, happier lives through innovation in medicines.

- To observe highest ethical standards & fair business practices; and maintain highest standards of integrity at all levels of business.

- To deliver this by adopting global best practices high end machines and building a highly qualified, talent pool capable of delivering product of trust.

- To take DCGI approvals.
Vision.

- Take all international approvals and set business in all over the world.
- To become among top 10 companies in contract manufacturing.
- Start more manufacturing unit in upcoming years with more dosage forms.
- To be the preferred global partner by leveraging our qualities such as focused dedication, innovation and application of state of the art technology.
Take all international approvals and set business in all over the world.

To become among top 10 companies in contract manufacturing.

Start more manufacturing units in upcoming years with more dosage forms.

To be the preferred global partner by leveraging our qualities such as focused dedication, innovation and application of state-of-the-art technology.

Milestones:

In Progression Phase:
Looking for more plant international audits and accreditations.
Looking for filing 100 dossiers in various countries in upcoming years.

Global Phase:
In 2018, setting up of Regulatory Department to prepare product dossiers.
In 2019, start exporting products into international market.
In 2018, plant got approved by Nemen MZH.

Enterprising Phase:
By 2017, we have fulfilled the need of product requirement of all big clients.
In 2018, our plant has been WHO-GMP, ISO 9001:2015 certified.
We have more than 2000 prescribers all over the globe that give us confidence enough for our timely tested products.
We have presence in renowned institutes of India.

Extension Phase:
Started Madhya Pradesh in 2011.
Started Maharashtra in 2014.
Started North-East Region in 2015.
We started manufacturing unit as Sion Healthcare in 2014 to cater the market demand of delivering quality products.

Foundation Phase:
Inception of Vision Pharma in 2008 in Gujarat.

Initial Phase:
Journey started since 1999 in homesopathic segment.

Potential is not an end point but a capacity to grow and learn.
We cater to:

- Contract Research & Manufacturing Services (CRAMS),
- Loan License,
- Institutional Business,
- Technology Transfer,
- Technical collaboration and Joint venture
Accreditations:

- WHO - GMP
- ISO 9001: 2015
- MOH- Yemen
- Make in India
Dealing Segments..

- Antibiotics
- Anti-allergic
- Anti-glaucoma
- Mydriatic & Cycloplegic
- NSAID
- Lubricants
- Topical Anesthetic
- Anti Fungal
- Steroid
Operations..

Sion® HealthCare has constructed state of the art manufacturing facility state of Gujarat (Ahmedabad), India. We are equipped to produce all modern dosage forms for eye/ear drops. We offer significant manufacturing capacities, offering 50,000 3-Piece Eye Drops in one shift.

- Total land plot area 20000 square ft.
- Total constructive/plant area 12500 sq. ft.
- Ground Floor (Manufacturing)
- First Floor (QA & QC Department & Admin)
- Garden Area- 1000 Square Feet
- ETP Plant
Operations..

In a manufacturing organization 4 M’s i.e. Materials, Machines, Methods and Manpower are the main source of quality variations

Material:

- Physical observation of consignment
- Entry of RM - storage of RM as per storage condition
- FIFO System-1st IN 1st Out - TO CHECK RETEST DATE
- Raw material Store
- Packaging Material Store
- Segregation of Under test and approved area.
- Sampling booth for Raw Material Sampling
- Dispensing booth for dispensing
Operations..

**Material (Control Procedure):**

- Materials are purchased from the approved vendors only.
- Vendors are approved after quality audit done by QA/DRA.
- Only those vendors which qualify for the quality audit are approved.

**Machines:**

- Validation of equipment
- Difference in adjustment of equipment
- Ageing and improper care

**Methods:**

- Inexact procedures.
- Inadequate procedures.
Operations..

Methods:

- Variation due to any reasons are strictly controlled by using approved Master Formulation Record and strict in-process control.

Manpower:

- Proper working conditions
- Adequate training and understanding
- Honest & careful staff

*The plant has excellent working conditions. The people are highly motivated and dedicated to their job, There is an HRD Manager to take care of personnel problems.*

*The staff is well trained and highly experienced. They are updated with latest development in the industry by attending seminars, training programs organized in-house and outside.*
Operations (Machinery Details)

Production:

Major Manufacturing Equipment's:

- Fully automatic plastic bottle filling m/c
- Automatic sticker labeling m/c

Sterile area as per International norms

<table>
<thead>
<tr>
<th>Areas</th>
<th>Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filling / Filtration under LAF</td>
<td>Class 100/ M3.5-A / ISO class 5</td>
</tr>
<tr>
<td>Manufacturing</td>
<td>Class 1000/ M4.5-B/ ISO class 6</td>
</tr>
<tr>
<td>Rooms and Sterile passage</td>
<td>Class 10000/ M 5.5-C / ISO class 7</td>
</tr>
<tr>
<td>Washing area</td>
<td>Class 100000/ M6.5-D / ISO class 8</td>
</tr>
</tbody>
</table>
Operations (Machinery Details)

Quality Control:

Analysis Of Products By Using Instruments Like

✓ HPLC
✓ UV & FTIR Spectrophotometer
✓ Digital colony counter
✓ Zone reader
✓ TOC (Total Organic Carbon)

QC Laboratory Comprises of:

✓ Physicochemical Section
✓ Instrumental section
✓ Microbiological section
Operations (Inside View)
INFRASTRUCTURE

- All facilities are designed as per WHO-GMP guidelines.
- Four change room concept. Unidirectional flow for men and material.
- Intelligent access control in core manufacturing area. Hygiene concept through design and construction medical checkup & regular environmental monitoring program.
- Separate dedicated air locks for man & material movements. All equipment & its contact parts made up of SS316/SS316L.
- Micro Processor and PLC controlled with automatic data recording facility for all major machinery.
- Control of temperature & humidity by AHU area for manufacturing moisture sensitive products. CIP, SIP as required.
- Maintenance and servicing without disturbing manufacturing area regular by service engineer.
- Entire production facility is fully automated & minimizes contacts of human from start to end.
Infrastructure (Inside View)
Water System..

**Pretreatment**
- Sand Filter
- Activated Carbon Filter
- Softener Plant

**PW Generation as per IP**
- R.O. plant
- Mixed bed plant
- DM Water Plant

**PW Storage**
- SS 316 tank 2000 liters
- UV lamps

**PW Distribution**
- Loop system SS 316 L Pipings

**WFI Generation as per IP/ BP/ USP**
- Multicolumn distillation plant

**WFI Storage**
- SS 316 tank 1000 liters
- Maintained at 80°C

**WFI Distribution**
- Loop system maintained at 80°C
- Circulation pipings SS 316
- Zero dead Valve System
Water System..
Sion®HealthCare aims to provide quality medicines that help people lead healthier lives. Along with its core service offering, the company offers advanced solutions for formulation development and testing.

- With utmost focus on quality, Sion employs the best of industry’s technical officials in its QC, QA, Production, Product Development Department.

- The organization is dedicated to provide high quality formulations under all parameters of testing. The manufacturing facilities & laboratories at Sion are equipped with ultra-modern machineries, highly sophisticated equipment’s & instruments.

- Our working standards are based on the principle that the key to stay ahead in competition is ‘Quality’. The company believes that the product will rule the market only when it conforms to the quality requirement of the customer.
Quality..

- Highly qualified & experienced QC & QA officials assure strict regulatory and process compliance. Well-equipped QC Department follows highest compliance of quality standards and QA ensures the same.

- The company’s continuous proactive efforts on the present and future needs of market are dedicated to meeting the customer requirements and satisfaction levels through consistent development of Technology, Quality & Packaging.

- Sion never compromise with quality
  - Our QC follows the below norms in **Microbiological Section:**
    - **Environment Monitoring**
      - Active & Passive air sampling
      - Garment Test and Finger dab
      - Contact plate and Swab test
    - **Bacterial Endotoxin Test**
      - BET by gel clot method
Quality..

- **Bio-burden of water samples**
  - Feed water, Purified water and WFI.
  - Methods: - Pour plate method
    - Membrane filtration

- **Sterility test & Validation**
  - Sterility test for FP by - Direct Method
    - Membrane Filtration method

- **Microbiological Assay**
  - Cup bore method

- **Maintenance of Pure Culture**
  - Maintained by seed lot.
Quality (Lab View)
Quality (Lab View)
Quality (Lab View)
Quality (A Glance of QA operations)

**Key Role Of Quality Assurance Department:**
- Periodic Medical check-up Validation Master plan
- Validation & Qualifications
- Line clearance at all the stages
- In-process Checks all stages of Mfg
- Documentation
- All SOPs
- HVAC Validation & Qualification
  - Airborne particle count
  - Air velocity
  - Air Changes
  - DOP test
- Audit Programs
- Vendor assessment
- Handling of market complains
Quality (A Glance of QA operations)

**Key Role of Quality Assurance Department:**

- Equipment validation
- Process validation
- Analytical method validation
- Process simulation study (media fill)
- Calibration Program/schedules
- GMP and SOP Training
- Data retrieval & Storage
- Trend analysis
- Modernization and Automation
- Eye sight check-up of employees in visual inspection.
We follow GMP (Salient Features)

Health:
- Periodic Medical check-up
- Eye sight check-up of employees in visual inspection.

Hygiene:
- Personal hygiene is monitored effectively
- Person having contagious disease not allowed
- Defined dress code for all the employees

Safety:
Periodic training to all the staff & workers about:
- Fire
- Accidents & electric short-circuits
- Hazardous Chemicals, solvents & wastes
Products Snapshot
Products Snapshot

- **LOC Tears**
  - Carboxymethylcellulose Sodium Lubricant Eye Drops 1% w/v

- **I-DEW Ultra**
  - Polyethylene Glycol 400 & Propylene Glycol Ophthalmic Solution

- **HYLA**
  - Sodium Hyaluronate Eye Drops STERILE

- **Luvis NF**
  - Solución Oftálmica 0.3% Hipromelosa

- **Fresh**
  - Carboxy Methyl Cellulose Eye Drops 0.18% w/v

- **TheoTears**
  - Sodium Hyaluronate Eye Drops IP STERILE

- **Tearstay**
  - Lubricating Eye Drops

- **Soca Gel**
  - Carboxymethyl Cellulose Sodium Lubricant Eye Drops 1% w/v
Our Business Partners:

- ENTOD
- Indoco
- Centaur
- PHARMATAK Ophthalmics (I) Pvt. Ltd.
- Insight
- OPTHO
- NEXT VISION
- Raymed
- Swiss Care
- Senses Pharmaceuticals Ltd.

And many more...........
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Thank You!!!!

Namaste